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Gas compressors tend to be the largest, most costly, and most critical machines employed in chemical and gas transfer processes. Since they tend to have the greatest effect on the reliability of processes they power, compressors typically receive the most scrutiny of all the machinery among the general population of processing equipment. To prevent unwanted compressor failures from occurring,

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operators must be taught how their equipment should operate and how each installation is different from one another. The ultimate purpose of this book is to teach those who work in process settings more about gas compressors, so they can start up and operate them correctly and monitor their condition with more confidence. Some may regard compressor technology as too broad and complex a topic for operating personnel to fully understand, but the author has distilled this vast body of knowledge into some key, easy to understand lessons for the reader to study at his or her own pace. The main goals of this book are to: Explain important theories and concepts about gases and compression processes with a minimum of mathematics Identify key compressor components and explain

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how they affect reliability Explain how centrifugal compressors, reciprocating compressors, and screw compressors function. Explain key operating factors that affect reliability Introduce the reader to basic troubleshooting methodologies Introduce operators to proven field inspection techniques

This handy reference source, is a companion volume to the author's Engineers' Guide to Pressure Equipment. Heavily illustrated, and containing a wealth of useful data, it offers inspectors, engineers, operatives, and those maintaining engineering equipment a one stop everyday package of information. It will be particularly helpful in guiding users through the legislation that regulates this field. Legislation has very important implications for works

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inspection and in-service inspection of mechanical plant. An Engineers' Guide to Rotating Equipment is packed with information, technical data, figures, tables and checklists.

Details of relevant technical standards, the legislation and Accepted Codes of Practice (AcoPs) published by various bodies such as HSE and SAFed, are provided in addition to a number of website addresses and contact details.

COMPLETE CONTENTS: Engineering fundamentals Bending, torsion, and stress Motion and dynamics Rotating machine fundamentals: Vibration, balancing, and noise Machine elements Fluid mechanics Centrifugal pumps Compressors and turbocompressors Prime movers Draught plant Basic mechanical design Materials of construction The machinery directives Organisations

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Choosing a centrifugal pump from the countless options available can be daunting, but someone has to make the decision. Many factors -such as the required flow, differential pressure, suction conditions, etc.- must be weighed against the capital costs and cost of energy for the pumps considered. To determine the right pump, you must consider the overall cost of ownership, which includes capital cost, operating costs, and maintenance cost. What good is a low cost pump if it is inefficient or if is costly to maintain? The selection methodology offered in this book focuses mainly on hydraulic design considerations, but it also touches on mechanical design details. Analyzing basic pump hydraulic parameters



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allows you to quickly determine if a centrifugal pump makes sense for your particular application. If you do decide a centrifugal pump will work for your application, then you need to be able to evaluate the various bids returned by pump manufacturers. A complete chapter is devoted to tabulating quotes from pump manufacturers in order to properly evaluate their bids and select the best overall option.

Optimize plant asset safety and reliability while minimizing operating costs with this invaluable guide to the engineering, operation and maintenance of rotating equipment. Based upon his multi-volume Rotating Equipment Handbooks, Forsthofer's Best Practice Handbook for Rotating Machinery summarises, expands and updates the content from these

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Practice Handbook for Rotating Machinery is a one-stop resource, packed with a lifetime's rotating machinery experience, to help you improve efficiency, safety, reliability and cost. A unique "Lessons Learned/Best Practices" component opens and acts as a framework for each chapter. Readers not only become familiar with a wide array of industrial rotating machinery; they learn how to operate and maintain it by adopting the troubleshooting perspective that the book provides. Five chapters of completely new material combined with totally updated material from earlier volumes of Forsthoffer's Handbook make this the most comprehensive and up-to-date handbook for rotary equipment currently. Users of Forsthoffer's multi-volume Rotating Equipment

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